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REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		

NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
  2. DRILL 3/32 VENT HOLE IN HOOP FOR VENTING OF WELD GASES.
  3. WELDING OF 4130 STEEL TO BE COMPLETED BY GTAW METHOD TO AMS2685C. WELDING ROD SHALL CONFORM TO AMS ER70S-2 OR EQUIVALENT.
- MILL SLOT INTO ITEM 2 (TUBE) AS SHOWN. CONTOR END OF ITEM 3 (TUBE) TO MINIMIZE GAP BETWEEN ITEM 2 (TUBE) AND ITEM 3 (TUBE).
- ADJUST SLOT OF ITEM 4 (CAP) TO FIT AS REQUIRED.

